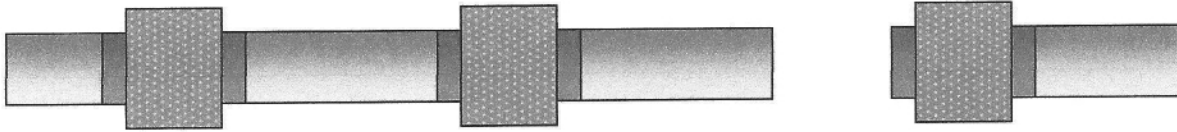
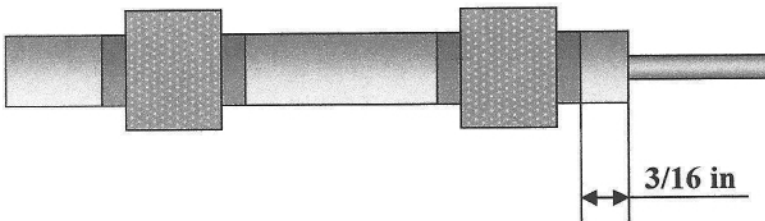


Diamond Wire - Proper Crimping Procedure

#1 cut the wire flush with the bead
(NOTE: you will need to eliminate one bead)



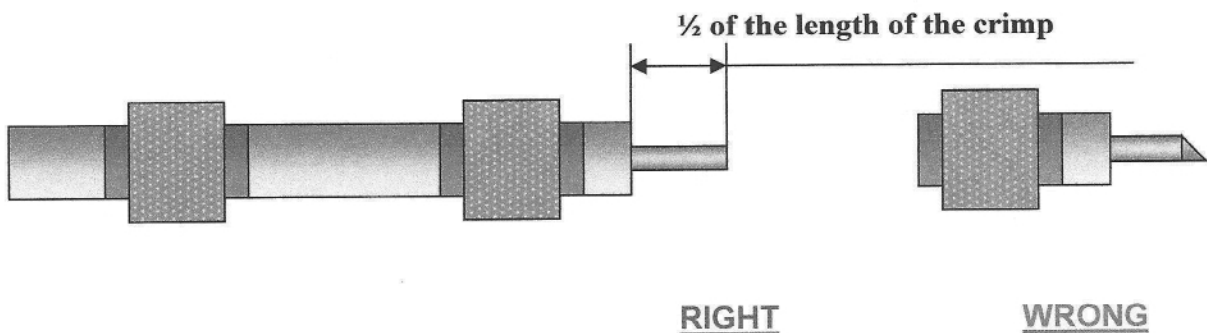
#2 remove the rubber from the cable with a sharp cutter



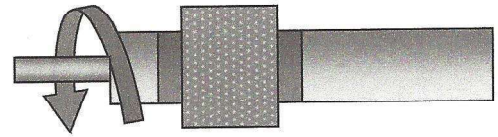
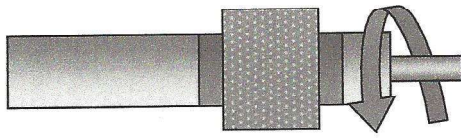
The rubber sticks strongly to the cable.

It is recommended to clean out the rubber with a brass plated brush

#3 cut the cable end to the required length

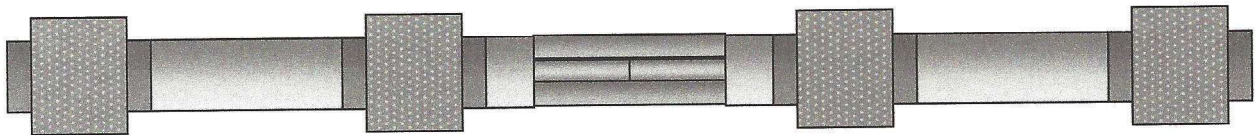
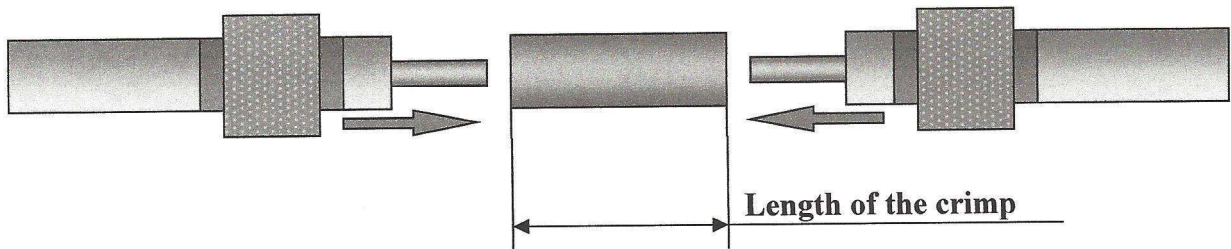


#4 twist the wire about 1 1/2 twist per meter



TIGHTENING THE CABLE STRANDS

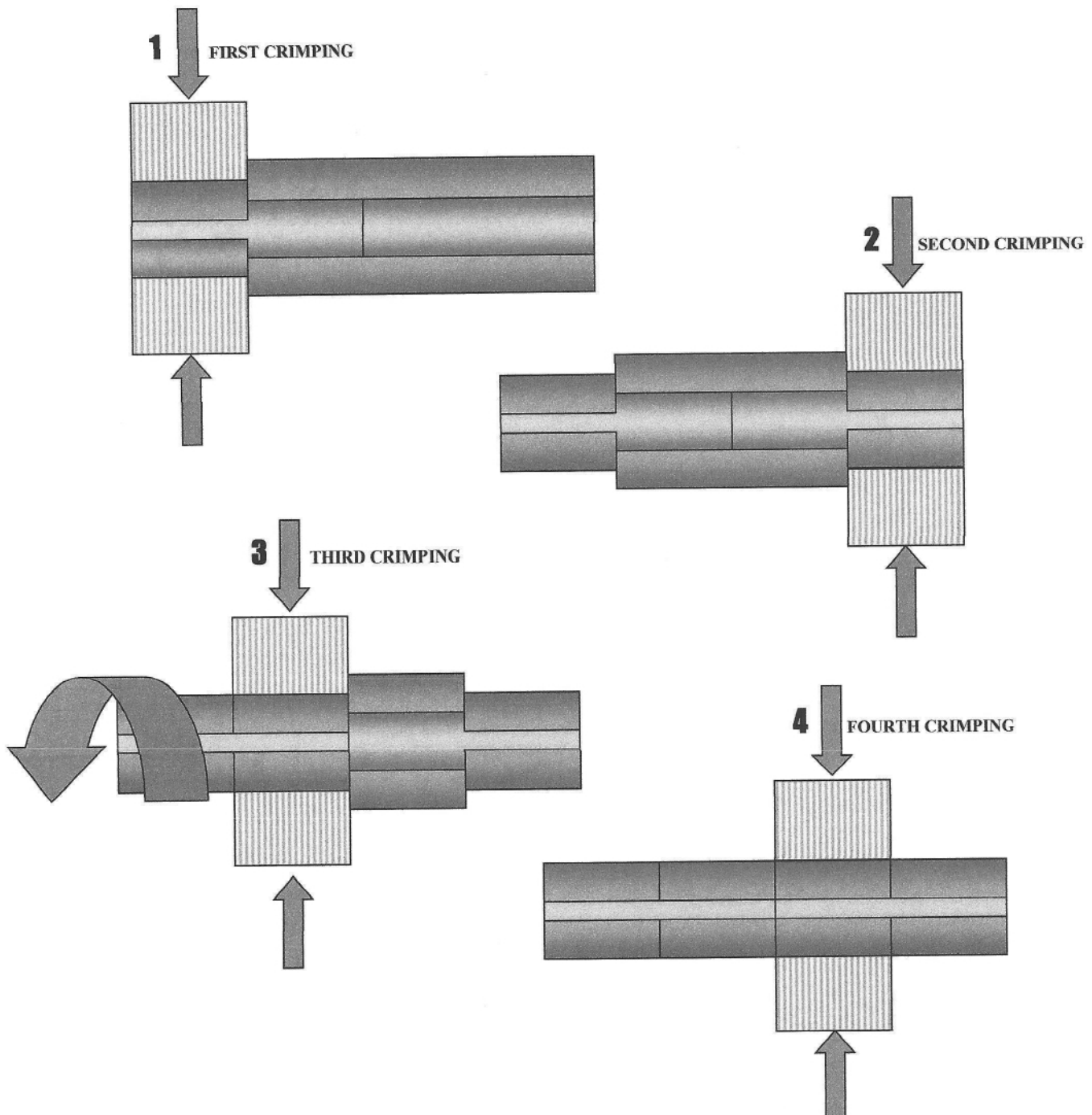
#5 insert the two cable ends into the crimp



#6 crimping

↓ Press the crimp in the die (operations 1 and 2)

↓ Press the crimp in the die (operations 3 and 4)
After having turned the crimp 90°



#7 how a good crimping should look

